

FLEXIBLE MICROWAVE CABLE ASSEMBLIES



AmphenolCII
Cable & Interconnect Technologies

UTIFLEX® in Action

Thermal vacuum testing is a risk-mitigation strategy utilized in some hi-rel applications, notably space equipment such as satellites. Our TVAC Test Assemblies are thermal vacuum compatible for use in TVAC chambers. These assemblies utilize high-performance, Ultra-Low-Loss UTiFLEX® Cable, and are produced to exacting space-grade standards utilizing lowoutgassing materials and vented connectors.

AmphenolCIT Cable & Interconnect Technologies

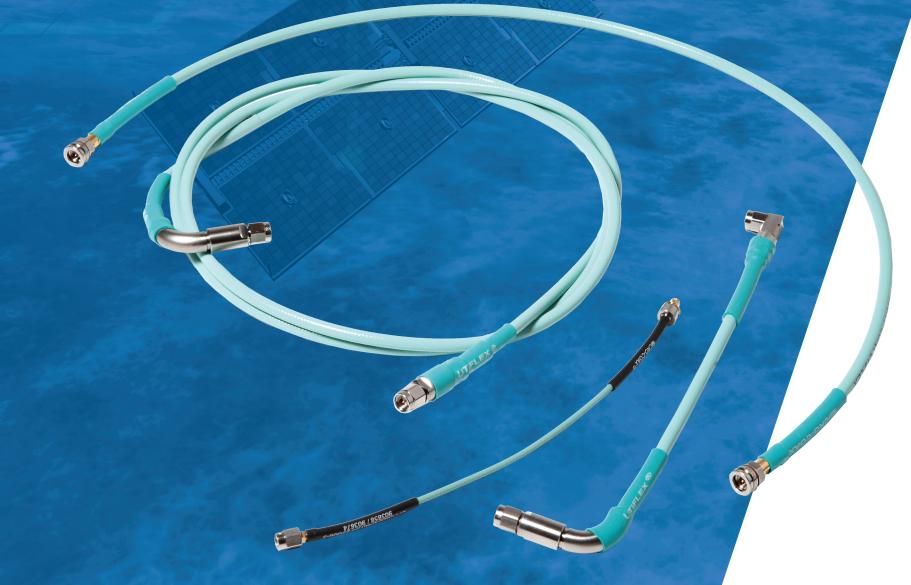


Table of Contents

Introduction
Typical Cable Construction
Cable Selection Guide
Connector Selection Guide
Affilor Selection Guide
UTiFLEX® Miniature Low-Loss Cable Assemblies
Mechanical, Electrical, and Environmental Characteristics
Performance Charts
UTiFLEX® Low-Loss Cable Assemblies
Mechanical, Electrical, and Environmental Characteristics
Performance Charts
UTiFLEX® Ultra-Low-Loss Cable Assemblies
Mechanical, Electrical, and Environmental Characteristics
Performance Charts
UTiFLEX® Ultra-Light Cable Assemblies
Mechanical, Electrical, and Environmental Characteristics
Performance Charts
UTiFLEX® MKR Test Cable Assemblies
Mechanical, Electrical, and Environmental Characteristics
Performance Charts
UTiFLEX® Thermal Vacuum Test Cable Assemblies
Key Characteristics
Mechanical & Electrical Characteristics
Connector Options.
Part Number Designation
Environmental Characteristics
Care & Handling
Service & Ordering
UTiFLEX® Part Numbers

Typical Cable Construction



Bends to Your Application.

mechanical integrity.

Stands Up to Everything Else.

UTiFLEX® microwave cable assemblies are constructed

using a low or ultra-low-density PTFE dielectric coupled

with fully shielded outer conductors and a unique connector

attachment that withstands mechanical and thermal stresses

far better than standard connectors. The result: Excellent loss

compared to standard flexible cables — all without sacrificing

Manufactured in our Pottstown, PA, location, under the expert

cable assembly is tested for insertion loss and SWR, and

shipped with an individual test certificate.

guidance of our professional engineering team, every UTiFLEX®

characteristics, outstanding phase stability, and superb flexibility

Microwave Cable for Almost Any Application

- » Versatile low-loss cables offer outstanding performance in almost any environment.
- » Low-loss cables have the lowest insertion loss available to 18, 26.5, 40, 50, 65 GHz.
- » Miniature cables are a superior alternative to traditional RG or semi-rigid cables.
- Ultra-light cables provide up to 25% weight savings for spaceflight applications.

Key Features

- » Low SWR (1.25:1 to 40 GHz typical)
- » Excellent shielding effectiveness
- » Precision phase matching
- » ARACON® outer shield for superior weight savings on semi-rigid cables
- » Ultra-light cables



- » J-STD-001 Space Addendum certified assemblers & inspectors
- » Class 10,000 clean-room assembly processes
- » Low-outgassing materials (1% TML, 0.1% CVCM per ASTM E-595)
- » Radiation-resistant up to 100 Mrads
- » Real-time X-ray capability

Available Variants

- » Miniature
- » Low-Loss
- » Ultra-Low-Loss
- » MKR Ruggedized
- » External Armor
- » Ultra-Light

» TVAC



Center Conductor

Solid or stranded silver-plated copper wire per ASTM B-298 or silver-plated copper clad steel wire per ASTM B-501. In comparison to equal-sized center conductors, the solid center conductor has less RF resistance and lower attenuation, and is more amplitude-stable with flexure. The stranded center conductor is more flexible and more phase-stable with flexure.

Dielectric

Low-density PTFE per MIL-DTL-17, with a dielectric constant ranging from 1.4 to 1.7 depending on the cable type. Most transmission losses are caused either directly or indirectly by the dielectric. In addition, the dielectric determines the velocity of propagation, temperature range, power rating, and phase and amplitude stability, and contributes to cable flexibility. The UTiFLEX® PTFE dielectric is ideal for these critical parameters due to its low density and low thermal coefficient of expansion.

Inner Shield

Silver-plated copper tape per ASTM B-298, helically wrapped with 40% minimum overlap between layers. This shield allows for outstanding flexibility while providing 100% coverage. By closely monitoring the precision wrapping process and carefully matching the elasticity of the dielectric to the properties of the silver-plated copper tape, uniform impedance and ideal contact between individual layers of the shield are maintained.

Outer Shield

Silver-plated copper wire per ASTM B-298, tightly braided over the inner shield. The braids are primarily a strength member that also add additional RF shielding. For applications such as spaceflight, where weight is critical, we offer ARACON® as the braiding material.

Jacket

Fluorinated Ethylene Propylene (FEP), colored light aqua blue. The FEP is excellent because of its high-temperature resistance and chemical inertness. Other jacket materials are available such as DuPont™ Tefzel® and carbon-loaded Tefzel® for spaceflight applications.

DuPont™ and Tefzel® are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

Cable Selection Guide

In order to simplify the cable selection process, individual cables have been grouped into product families. Most flexible cable users want minimal insertion loss consistent with the smallest size and weight, without sacrificing flexibility. Other parameters will influence price and performance. Use the tables and information below to select the cable that best suits your needs.

- » Cables with stranded center conductors tend to be more phase-stable with flexure.
- » Cables with solid center conductors tend to be more amplitude-stable with flexure.
- » For applications less than 26.5 GHz, start with the low-loss UFA210A cable.
- » If the cable will be used in a test lab environment, consider MKR300C for applications less than 26.5 GHz.
- » If lower insertion loss is required, ultra-low-loss UFB205A or UFB197C should be chosen. If the application is less than 18 GHz, choose the ultra-low-loss UFB311A or UFB293C.
- » If size & flexibility are critical, consider the low-loss UFA147B or ultra-low-loss UFB142C cables.

MINIATURE LOW-LOSS		UGF070D UFF092D		UFF092F		
Impedance		50 Ω	50 Ω	50 Ω		
Max. Frequency		18 GHz	18 GHz	18 GHz		
	@ 1 GHz	0.29 (0.95)	0.20 (0.66)	0.22 (0.72)		
Max. Insertion Loss db/ft (dB/M)	@ 10 GHz	1.01 (3.31)	0.66 (2.17)	0.71 (2.33)		
	@ 18 GHz	1.41 (4.63)	0.90 (2.95)	0.98 (3.22)		
Power Handling Watts (CW)	@ 10 GHz	36	36 63			
Nom. Outer Diameter in (mm)		0.070 (1.78)	0.092 (2.34)	0.092 (2.34)		
Max. Weight g/ft (g/m)		3 (9.8)	5.0 (16.4)	5.0 (16.4)		
Center Conductor Type		Solid	Solid	Stranded		
Static Bend Radius in (mm)		0.10 (2.54) 0.13 (3.30)		0.25 (6.35)		
Detailed Information		Pages 10 - 11				

LOW-LOSS		UFC092D	UFA125A	UFA147A	UFA147B	UFA210A	UFA210B
Impedance		50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω
Max. Frequency		65 GHz	50 GHz	40 GHz	40 GHz	26.5 GHz	26.5 GHz
	@ 1 GHz	0.20 (0.66)	0.14 (0.46)	0.11 (0.36)	0.16 (0.52)	0.08 (0.26)	0.09 (0.30)
	@ 10 GHz	0.67 (2.20)	0.48 (1.57)	0.39 (1.28)	0.52 (1.71)	0.27 (0.89)	0.30 (0.98)
Max.	@ 18 GHz	0.92 (3.02)	0.66 (2.17)	0.54 (1.77)	0.72 (2.36)	0.38 (1.25)	0.42 (1.38)
Insertion Loss	@ 26.5 GHz	1.13 (3.71)	0.82 (2.69)	0.67 (2.20)	0.89 (2.92)	0.48 (1.57)	0.53 (1.74)
db/ft (dB/M)	@ 40 GHz	1.42 (4.66)	1.04 (3.41)	0.85 (2.79)	1.12 (3.67)	-	-
	@ 50 GHz	1.61 (5.28)	1.19 (3.90)	-	-	-	-
	@ 65 GHz	1.86 (6.10)	-	-	-	-	-
Power Handling Watts (CW)	@ 10 GHz	63	112	159	149	303	283
Nom. Outer Diar	neter <i>in (mm)</i>	0.092 (2.34)	0.125 (3.18 mm)	0.147 (3.73)	0.147 (3.73)	0.210 (5.33)	0.210 (5.33)
Max. Weight g/ft (g/m)		5.0 (16.4)	8.8 (28.9)	12.1 (39.7)	12.1 (39.7)	22 (72.2)	22 (72.2)
Center Conductor Type		Solid	Solid	Solid	Stranded	Solid	Stranded
Static Bend Radius in (mm)		0.13 (3.30)	0.20" (5.08)	0.25 (6.35)	0.25 (6.35)	0.38 (9.65)	0.38 (9.65)
Detailed Informa	tion			page	12-13		

MKR TEST CA	ABLE	MKR300C
Impedance		50 Ω
Max. Frequency		26.5 GHz
Max	@ 1 GHz	0.08 (0.26)
	@ 10 GHz	0.27 (0.89)
Insertion Loss	@ 18 GHz	0.36 (1.18)
db/ft (dB/M)	@ 26.5 GHz	0.44 (1.44)
	@ 40 GHz	-
Power Handling Watts (CW)	@ 10 GHz	175
Nom. Outer Diame	eter in (mm)	0.300 (7.62)
Max. Weight g/ft (g/	(m)	51 (167.3)
Center Conductor		Stranded
Static Bend Radiu	s in (mm)	1.50 (38.10)
Detailed Information	on	page 18-19



ULTRA-LOW-	LOSS	UFB088D	UFB142C	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Impedance		50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω
Max. Frequency		18 GHz	40 GHz	40 GHz	32 GHz	26.5 GHz	26.5 GHz	18 GHz	18 GHz
	@ 1 GHz	0.20 (0.66)	0.11 (0.36)	0.10 (0.33)	0.08 (0.26)	0.09 (0.28)	0.07 (0.23)	0.06 (0.20)	0.05 (0.16)
Max.	@ 10 GHz	0.66 (2.17)	0.36 (1.18)	0.33 (1.08)	0.27 (0.89)	0.28 (0.93)	0.23 (0.75)	0.18 (0.59)	0.15 (0.49)
Insertion	@ 18 GHz	0.89 (2.92)	0.49 (1.61)	0.44 (1.44)	0.36 (1.18)	0.38 (1.26)	0.32 (1.05)	0.25 (0.82)	0.21 (0.69)
Loss db/ft (dB/M)	@ 26.5 GHz	-	0.59 (1.94)	0.54 (1.77)	0.44 (1.44)	0.47 (1.55)	0.39 (1.28)	-	-
db/it (db/ivi)	@ 32 GHz	-	0.66 (2.16)	0.60 (1.97)	0.49 (1.61)	-	-	-	-
	@ 40 GHz	-	0.74 (2.43)	0.68 (2.23)	-	-	-	-	-
Power Handling Watts (CW)	@ 10 GHz	66	166	175	267	296	326	570	648
Nom. Outer Dian	neter in (mm)	0.088 (2.235)	0.142 (3.61)	0.142 (3.61)	0.185 (4.699)	0.197 (5.00)	0.205 (5.21)	0.293 (7.44)	0.311 (7.90)
Max. Weight g/ft	(g/m)	4.2 (13.78)	9.9 (32.5)	10.1 (33.1)	17.6 (57.74)	19.8 (65.0)	20 (65.6)	42 (137.8)	44.5 (146.0)
Center Conductor		Solid	Stranded	Solid	Solid	Stranded	Solid	Stranded	Solid
Static Bend Rad	ius in (mm)	0.25 (6.35)	0.38 (9.65)	0.38 (9.65)	0.375 (9.525)	0.50 (12.70)	0.50 (12.70)	0.75 (19.05)	1.25 (31.75)
Detailed Informati	on				page	14-15			

ULTRA-LIGHT*		MCJ088D	MCJ142A	MCJ185A	MCJ205A	MCJ311A
Impedance		50 Ω				
Max. Frequency		18 GHz	40 GHz	32 GHz	26.5 GHz	18 GHz
	@ 1 GHz	0.20 (0.66)	0.10 (0.33)	0.08 (0.26)	0.07 (0.23)	0.05 (0.16)
	@ 10 GHz	0.66 (2.17)	0.33 (1.08)	0.27 (0.89)	0.23 (0.75)	0.15 (0.49)
Max.	@ 18 GHz	0.89 (2.92)	0.44 (1.44)	0.36 (1.18)	0.32 (1.05)	0.21 (0.66)
Insertion	@ 26.5 GHz	-	0.54 (1.77)	0.44 (1.44)	0.39 (1.28)	-
Loss	@ 32 GHz	-	0.60 (1.97)	0.49 (1.61)	-	-
db/ft (dB/M)	@ 40 GHz	-	0.68 (2.23)	-	-	-
Power Handling Watts (CW)	@ 10 GHz	64	173	267	326	648
Nom. Outer Diameter in (mn	n)	0.088 (2.24)	0.142 (3.61)	0.185 (4.70)	0.205 (5.21)	0.310(7.87)
Max. Weight g/ft (g/m)		3.6 (11.8)	8.8 (28.9)	12.4 (40.7)	16.0 (52.5)	35 (114.8)
Center Conductor		Solid	Solid	Solid	Solid	Solid
Static Bend Radius in (mm)		0.25 (6.35)	0.38 (9.65)	0.38 (9.65)	0.50 (12.70)	1.25 (31.75)
Detailed Information				page 16-17		

^{*}Ultra-Light cables are also available with an aluminum center conductor, which offers an additional weight savings of up to 10% depending on cable type.

Connector Selection Guide

Armor Selection Guide

We specialize in custom, high-performance connectors that cannot be obtained from conventional sources. Please contact us to discuss your unique and demanding connector requirements.

Design and materials of all connectors and connector parts conform to MIL-PRF-39012. The UTiFLEX® connectors have been optimized to achieve the lowest possible SWR across the bandwidth. In addition, the unique connector attachment has been designed to provide high reliability and withstand heavy stress. The connector body, dielectric, and center contact are completely captivated, guaranteeing the cable assembly will keep its excellent properties even after hard use.

Description	Part Number	Cable Group*	Rated Frequency	Maximum SWR (per connector)
2.4 mm Plug	100	04, 05	40 / 50 GHz	1.16:1 – 18 GHz 1.22:1 – 40/50 GHz
2.4 mm Jack	110	04, 05	40 / 50 GHz	1.16:1 – 18 GHz 1.22:1 – 40/50 GHz
SMK Plug	200 (20V Space)	05, 09	32/40 GHz	1.16:1 – 18 GHz 1.20:1 – 40 GHz
SMK Right-Angle Plug	280 (2QV Space)	05, 09	32/40 GHz	1.16:1 – 18 GHz 1.20:1 – 40 GHz
SMK Jack	210	05	40 GHz	1.16:1 – 18 GHz 1.20:1 – 40 GHz
Precision 3.5 mm Plug	000	05, 07	26.5 GHz	1.16:1 – 18 GHz 1.20:1 – 26.5 GHz
Precision 3.5 mm Jack	010	05, 07	26.5 GHz	1.16:1 – 18 GHz
SMA Plug	300 (30V Space)	01, 02, 05, 06, 07, 08, 09	18 GHz	1.16:1 – 18 GHz
SMA Jack	310 (31V Space)	01, 02, 05, 06, 07, 08	18 GHz	1.16:1 – 18 GHz
SMA Right Angle Plug	380 (3QV Space)	02, 05, 06, 07, 08	18 GHz	1.20:1 – 18 GHz
SMA Bulkhead Jack	320 (32V Space)	02, 05, 06, 07	18 GHz	1.16:1 – 18 GHz
Precision 7 mm	460	05, 06, 07, 08	18 GHz	1.16:1 – 18 GHz
Precision N Plug 50U	50U	05, 06, 07, 08	18 GHz	1.16:1 – 18 GHz
Precision N Jack	510	05, 06, 07, 08	18 GHz	1.16:1 – 18 GHz
Precision TNC Plug	60u (A0V Space)	05, 06, 07, 08	18 GHz	1.20:1 – 18 GHz
Precision TNC Jack	610 (A1R Space)	05, 06, 07, 08	18 GHz	1.20:1 – 18 GHz
N Plug 70U	70U	07, 08	12.4 GHz	1.16:1 – 12.4 GHz
N Jack	710	07, 08	12.4 GHz	1.16:1 – 12.4 GHz
BNC Plug	804	07	4 GHz	1.20:1 – 4 GHz
SMP Jack	F10	01, 02, 04	18 GHz	1.16:1 – 18 GHz
SMP Right Angle Jack	F80	01, 02, 04	18 GHz	1.20:1 – 18 GHz

*Cable Groups	Number
UGF070D	01
UFF092D, UFF092F, MCJ088D, UFB088D, UFC092D	02
UFA125A	04
UFA147A, UFB142A, MCJ142A	05
UFA147B, UFB142C	06
UFA210A, UFA210B, UFB205A, UFB197C, MCJ205A	07
UFB311A, UFB293C, MCJ311A	08
MCJ185A, UFC185A	09

Most connector types are also available in a right-angle elbow configuration. Additional connector types (not listed) are available upon request. Please contact us for outline drawings or any special requirements.

Most UTiFLEX® Cable Assemblies are available with armor. The armor extends the assembly life and adds additional physical protection. Two standard armors are detailed below. Additional armor types are available. Please contact us with any special requirements.

-1 POLYURETHANE JACKET OVERBRAID/STAINLESS STEEL SPIRAL						
Cable Groups (see page 8)	04, 05, 06	07	08			
Diameter in (mm)	0.35 (8.89)	0.41 (10.41)	0.53 (13.46)			
Min. Bend Radius in (mm)	0.5 (12.70)	1.0 (25.40)	1.5 (38.10)			
Max. Temperature	80 °C	80 °C	80 °C			
Crush Resistance Ibs/in (N/mm)	450 (79.4)	450 (79.4)	450 (79.4)			

Features

- » Very flexible
- » Waterproof & UV-resistant
- » Good abrasion & cut-through resistance
- » Torque resistant & adds pull strength



Typical Application

» Test lab or antenna range

-2 STAINLESS STEEL INTERLOCKED HOSE						
Cable Groups (see page 8) 04, 05, 06 07 08						
Diameter in (mm)	0.28 (7.11)	0.38 (9.65)	0.49 (12.45)			
Min. Bend Radius in (mm)	1.5 (38.10)	2.0 (50.80)	2.0 (50.80)			
Max. Temperature	165 °C	165 °C	165 °C			
Crush Resistance Ibs/in (N/mm)	420 (74.1)	420 (74.1)	420 (74.1)			

Features

- » Suitable for higher temperature environments
- » Prevents over-bending
- » Excellent abrasion & cut-through resistance
- » Cost-effective

Typical Application

» Military hardware



UTiFLEX® Miniature Low-Loss Cable Assemblies

These general purpose microwave miniature cables have been designed to offer superior electrical performance in the smallest possible package for fixed installations. They are a cost-effective alternative when an RG cable cannot perform to your system needs, or when a semi-rigid cable is too cumbersome. The UTiFLEX® miniature cables are available with a large selection of connectors, and can be easily customized to meet your exact requirements.

Mechanical Characterist	tics	UGF070D	UFF092D	UFF092F	
Outer Diameter in (mm)		0.070 (1.78)	0.092 (2.34)	0.092 (2.34)	
Center Conductor Type		Solid	Solid	Stranded	
Max. Weight g/ft (g/m)		3 (9.8)	5 (16.4)	5 (16.4)	
Min. Bend Radius in (mm)		0.10 (2.54)	0.13 (3.30)	0.25 (6.35)	
Cable Flex Life		100,000 *	25,000 *	170,000 *	
Electrical Characteristics	S	UGF070D	UFF092D	UFF092F	
Impedance		50 Ω	50 Ω	50 Ω	
Frequency Range		DC to 18 GHz	DC to 18 GHz	DC to 18 GHz	
Velocity of Propagation		87%	77%	77%	
Capacitance <i>pF/ft (pF/m)</i>		26.2 (86)	26.2 (86)	26.2 (86)	
Shielding Effectiveness	@ 1 GHz	> 100 dB	> 100 dB	> 100 dB	
	@ 1 GHz	0.29 (0.92)	0.20 (0.66)	0.22 (0.72)	
Max. Insertion Loss	@ 10 GHz	1.01 (3.31)	0.67 (2.20)	0.71 (2.33)	
db/ft (dB/M)	@ 18 GHz	1.41 (4.63)	0.92 (3.02)	0.98 (3.22)	
		See figur	e on next page		
Dhaga Ctability ya Flavyya	@ 10 GHz	2° †	2° ‡	2° ‡	
Phase Stability vs. Flexure	@ 18 GHz	3° †	3° ‡	3° ‡	
Phase Stability vs. Temp.		See figur	e on next page		
Power Handling		See figure on next page			
VSWR		See figure on next page			
Environmental Character	ristics	UGF070D	UFF092D	UFF092F	

- * Cable shall withstand specified number of unrestrained flexures (snake test)
- † Cable wrapped once around a 1.5 in diameter mandrel
- ‡ Cable wrapped once around a 3 in mandrel

Temperature Range

Silver-Plated Copper Alloy Wire or Silver-Plated Copper Clad Steel Wire Low-Density PTFE Dielectric Silver-Plated Copper Shield Silver-Plated Copper Braid FEP Jacket

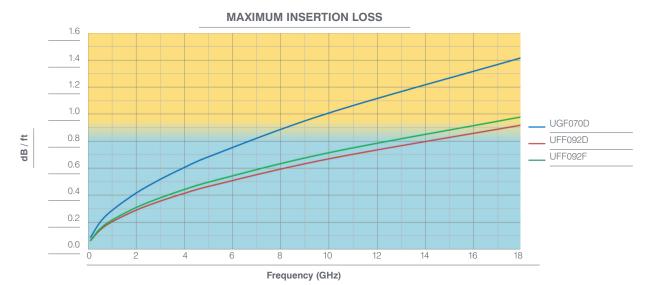
-65 °C to 165 °C

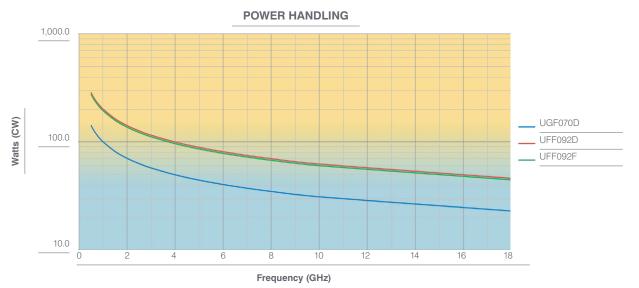
See Page 22 for applicable environmental test

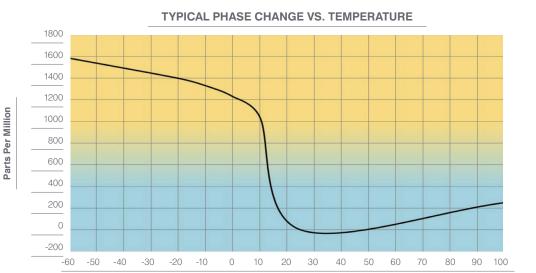
-65 °C to 165 °C

-65 °C to 165 °C

Performance







We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Temperature °C

UTiFLEX® Low-Loss Cable Assemblies

UTiFLEX® Low-Loss Cable Assemblies provide you with the complete high-performance microwave cable. They have outstanding mechanical integrity without sacrificing insertion loss, phase stability, or SWR. UTiFLEX® Low-Loss Cable Assemblies are extremely versatile and moderately priced, and fit a large variety of applications.

Mechanical Charac	teristics	UFC092D	UFA125A	UFA147A	UFA147B	UFA210A	UFA210B
Outer Diameter in (mm)		0.092 (2.34)	0.125 (3.18)	0.147 (3.73)	0.147 (3.73)	0.210 (5.33)	0.210 (5.33)
Center Conductor Type		Solid	Solid	Solid	Stranded	Solid	Stranded
Max. Weight g/ft (g/m)		5 (16.4)	8.8 (28.9)	12.1 (39.7)	12.1 (39.7)	22 (72.2)	22 (72.2)
Min. Bend Radius in (mm)		0.13 (3.30)	0.20 (5.08)	0.25 (6.35)	0.25 (6.35)	0.38 (9.65)	0.38 (9.65)
Cable Flex Life		-	3,000 *	10,000 *	100,000 *	100,000 *	250,000 *
Electrical Character	istics	UFC092D	UFA125A	UFA147A	UFA147B	UFA210A	UFA210B
Impedance		50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω
Frequency Range		DC to 65 GHz	DC to 50 GHz	DC to 40 GHz	DC to 40 GHz	DC to 26.5 GHz	DC to 26.5 GHz
Velocity of Propagation		78%	77%	77%	77%	77%	77%
Capacitance pF/ft (pF/m)		26.2 (87.9)	26.2 (86)	26.2 (86)	26.2 (86)	26.2 (86)	26.2 (86)
Shielding Effectiveness	@ 1 GHz	> 100 dB	> 100 dB	> 100 dB	$> 100 \mathrm{dB}$	> 100 dB	> 100 dB
	@ 1 GHz	0.20 (0.66)	0.14 (0.46)	0.11 (0.36)	0.16 (0.52)	0.08 (0.25)	0.09 (0.30)
	@ 10 GHz	0.67 (2.20)	0.48 (1.57)	0.39 (1.28)	0.52 (1.71)	0.27 (0.89)	0.30 (0.98)
Maria Para Para Lara	@ 18 GHz	0.92 (3.02)	0.66 (2.17)	0.54 (1.77)	0.72 (2.36)	0.38 (1.25)	0.42 (1.38)
Max. Insertion Loss db/ft (dB/M)	@ 26.5 GHz	1.13 (3.71)	0.82 (2.64)	0.67 (2.20)	0.89 (2.92)	0.48 (1.57)	0.53 (1.74)
abjit (abjivi)	@ 40 GHz	1.42 (4.66)	1.04 (3.41)	0.85 (2.79)	1.12 (3.67)	1.12 (3.67)	-
	@ 50 GHz	1.61 (5.28)	1.19 (3.90)	-	-	-	-
	@ 65 GHz	1.86 (6.10)	-	-	-	-	-
Phase Stability	@ 10 GHz	<0.5°	3° †	2° †	1° †	2° †	2° †
vs. Flexure	@ 18 GHz	<0.5°	5° †	4º †	2° †	4°†	3° †
Phase Stability vs. Temp.				See figure on next	page		
Power Handling			S	See figure on next	page		
VSWR			See	connector selection	on guide		
Environmental Char	acteristics	UFC092D	UFA125A	UFA147A	UFA147B	UFA210A	UFA210B
Temperature Range		-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C
		See Pa	age 22 for applicab	le environmental te	st		

^{*} Cable shall withstand specified number of unrestrained flexures (snake test)

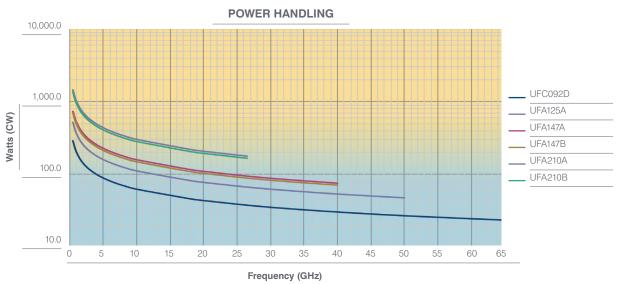
[†] Cable wrapped once around a 3 in diameter mandrel

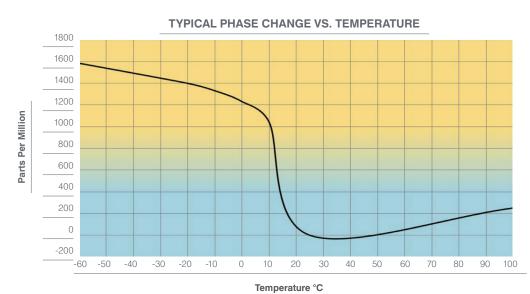


We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Performance







Tomporata o

UTiFLEX® Ultra-Low-Loss Cable Assemblies

UTiFLEX® Ultra-Low-Loss Cable Assemblies are optimized to provide the lowest insertion loss available in a flexible cable construction up to 18, 26.5, and 40 GHz. The cables utilize an ultra-low-density PTFE dielectric that lowers weight and insertion loss, improves electrical stability, and provides greater resilience and flexibility when compared to standard microwave cables.

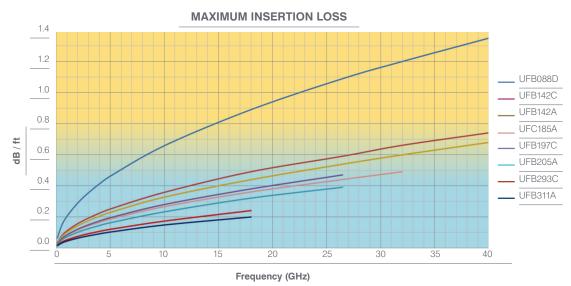
Mechanical Characteristics		UFB088D	UFB142C	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Outer Diameter in (mm)		0.088 (2.235)	0.142 (3.61)	0.142 (3.61)	0.185 (4.699)	0.197 (5.00)	0.205 (5.21)	0.293 (7.44)	0.311 (7.90)
Center Conductor Type		Solid	Stranded	Solid	Solid	Stranded	Solid	Stranded	Solid
Max. Weight g/ft (g/m)		4.2 (13.78)	9.9 (32.5)	10.1 (33.1)	17.6 (57.74)	19.8 (65.0)	20.0 (65.6)	42 (137.8)	44.5 (146.0)
Min. Bend Radius in (mm)		0.25 (6.35)	0.38 (9.65)	0.38 (9.65)	0.375 (9.525)	0.50 (12.70)	0.50 (12.70)	0.75 (19.05)	1.25 (31.75)
Cable Flex Life		25,000 *	75,000 *	75,000 *	10,000 *	150,000 *	25,000 *	50,000 *	15,000 *
Electrical Characteris	tics	UFB088D	UFB142C	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Impedance		50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω	50 Ω
Frequency Range		DC to 18 GHz	DC to 40 GHz	DC to 40 GHz	DC to 32 GHz	DC to 26.5 GHz	DC to 26.5 GHz	DC to 18 GHz	DC to 18 GHz
Velocity of Propagation		80%	83%	83%	83%	81%	83.5%	81.5%	84%
Capacitance pF/ft (pF/m)		25.6 (84)	24.5 (80.4)	25.1 (82.4)	25.3 (83.0)	24.8 (81.4)	24.8 (81.4)	24.5 (80.4)	24.2 (79.4)
Shielding Effectiveness	@ 1 GHz	> 100 dB	> 100 dB	> 100 dB	> 100 dB	> 100 dB	> 100 dB	> 100 dB	> 100 dB
	@ 1 GHz	0.20 (0.66)	0.11 (0.36)	0.10 (0.33)	0.08 (0.26)	0.09 (0.28)	0.07 (0.23)	0.06 (0.20)	0.05 (0.16)
	@ 10 GHz	0.66 (2.17)	0.36 (1.18)	0.33 (1.08)	0.27 (0.89)	0.28 (0.93)	0.23 (0.75)	0.18 (0.59)	0.15 (0.49)
Max. Insertion Loss	@ 18 GHz	0.89 (2.92)	0.49 (1.61)	0.44 (1.44)	0.36 (1.18)	0.38 (1.26)	0.32 (1.05)	0.25 (0.82)	0.21 (0.69)
db/ft (dB/M)	@ 26.5 GHz	-	0.59 (1.94)	0.54 (1.77)	0.44 (1.44)	0.47 (1.55)	0.39 (1.28)	-	-
	@ 32 GHz	-	0.66 (2.16)	0.60 (1.97)	0.49 (1.61)	-	-	-	
	@ 40 GHz	-	0.74 (2.43)	0.68 (2.23)	-	-	-		
Phase Stability	@ 10 GHz	2° †	3º †	2º †	3º †	2° †	4º †	2º †	5° †
vs. Flexure	@ 18 GHz	3° †	5° †	5° †	6º †	3º †	7° †	3º †	1º †
Phase Stability vs. Temp.		See figure on next page							
Power Handling			See figure on next page						
VSWR See connector selection guide		tion guide							
Environmental Chara	cteristics	UFB088D	UFB142C	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Temperature Range		-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C	-65 °C to 165 °C
	See Page 22 for applicable environmental test								

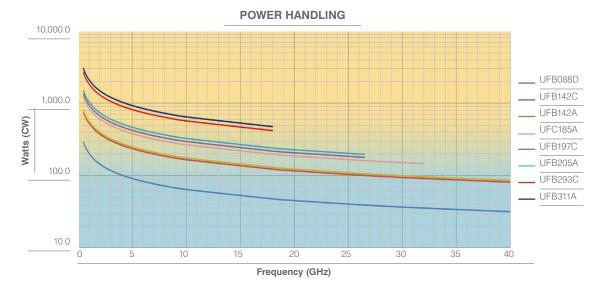
^{*} Cable shall withstand specified number of unrestrained flexures (snake test)

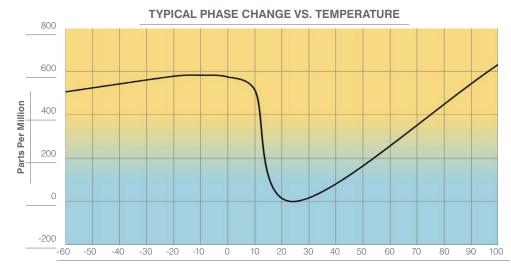


We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Performance







Temperature °C

[†] Cable wrapped once around a 3 in diameter mandrel

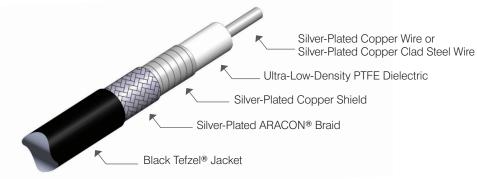
UTiFLEX® Ultra-Light Cable Assemblies

UTiFLEX® Ultra-Light Cable Assemblies are optimized for spaceflight applications. They provide the lightest weight, lowest insertion loss, and best radiation resistance in a flexible cable construction. The cables utilize our ARACON® for the outer shield, an ultra-low-density PTFE for the dielectric, and a DuPont Tefzel® jacket. If required, cable assemblies are manufactured in a Class 10,000 clean-room by certified solder technicians.

Mechanical Characteristics		MCJ088D	MCJ142A	MCJ185A	MCJ205A	MCJ311A		
Outer Diameter in (mm)		0.088 (2.24)	0.142 (3.61)	0.185 (4.70)	0.205 (5.21)	0.310 (7.87)		
Center Conductor Type		Solid	Solid	Solid	Solid	Solid		
Max. Weight g/ft (g/m)		3.6 (11.8)	8.8 (28.9)	12.4 (40.7)	16.0 (52.5)	35 (114.8)		
Min. Bend Radius in (mm))	0.25 (6.35)	0.38 (9.65)	0.38 (9.65)	0.50 (12.70)	1.25 (31.75)		
Electrical Characteristics		MCJ088D	MCJ142A	MCJ185A	MCJ205A	MCJ311A		
Impedance		50 Ω	50 Ω	50 Ω	50 Ω	50 Ω		
Frequency Range		DC to 18 GHz	DC to 40 GHz	DC to 32 GHz	DC to 26.5 GHz	DC to 18 GHz		
Velocity of Propagation		80%	83%	83%	84%	83%		
Capacitance pF/ft (pF/m)		25.5 (83.7)	24.5 (80.4)	24.5 (80.4)	24.2 (79.4)	24.5 (80.4)		
Shielding Effectiveness	@ 1 GHz	> 100 dB	> 100 dB	> 100 dB	> 100 dB	> 100 dB		
	See figure on next page							
	@ 1 GHz	0.20 (0.66)	0.10 (0.33)	0.08 (0.26)	0.07 (0.23)	0.05 (0.16)		
Maria I and Para I and	@ 10 GHz	0.66 (2.17)	0.33 (1.08)	0.27 (0.89)	0.23 (0.75)	0.15 (0.49)		
Max. Insertion Loss db/ft (dB/M)	@ 18 GHz	0.89 (2.92)	0.44 (1.44)	0.36 (1.18)	0.32 (1.05)	0.21 (0.66)		
abjit (abjiii)	@ 26.5 GHz	-	0.54 (1.77)	0.44 (1.44)	0.39 (1.28)	-		
	@ 32 GHz	-	0.60 (1.97)	0.49 (1.61)	-	-		
	@ 40 GHz	-	0.68 (2.23)	-	-	-		
Phase Stability	@ 10 GHz	2° †	2° †	2º †	1º †	3° †		
vs. Flexure	@ 18 GHz	2° †	3° †	6° †	2° †	5° †		
Phase Stability vs. Temp.			See figu	ure on next page				
Power Handling		See figure on next page						
VSWR			See conne	ctor selection guide				
		NO ISSEE	11014404	110 110-1	1101001			

Environmental Characteristics	MCJ088D	MCJ142A	MCJ185A	MCJ205A	MCJ311A	
Temperature Range	-150 °C to 165 °C					
See Page 22 for applicable environmental test						

[†] Cable wrapped once around a 3 in diameter mandrel

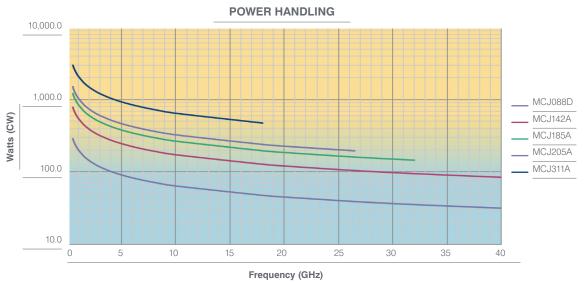


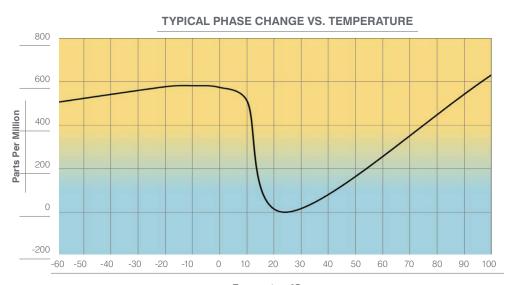
DuPont™ and Tefzel® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company.

We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Performance







UTiFLEX® MKR Test Cable Assemblies

Our MKR test cable assemblies represent the best in our technology. Using our industry-leading UTiFLEX® microwave cable as a base, we fit MKR with an additional highly flexible and abrasive-resistant ruggedization.

The resulting integrated product becomes an ideal choice for test labs or any testing environment requiring excellent mechanical strength and long-term reliability in a compact package. Our MKR test cable assemblies have passed strenuous lifetime qualification testing to ensure long-term reliability. Though extremely flexible, they also feature excellent crush, torque, and kink resistance, ideally suited to the demanding requirements of today's test environments. MKR test cables are available in the 26.5-GHz MKR300C series which are capable of withstanding 150,000 unrestrained flexes with minimal degradation.

MKR300C

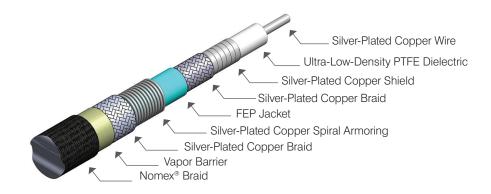
Materials	
Center Conductor Material	7 Strand SPC Alloy
Dielectric Material	ULD PTFE
Inner Shield Material	SPC
Outer Shield Material	SPC
Jacket Material	FEP
Internal Armor	SPC
Outer Armor	SPC BRAID
Vapor Barrier	Proprietary
Outer Abrasion Resistant Braid	NOMEX®

Mechanical Characteristics					
Outer Diameter in (mm)	0.300 (7.62)				
Center Conductor Type	Stranded				
Max. Weight g/ft (g/m)	51 (167.3)				
Min. Bend Radius in (mm)	1.50 (38.10)				

Environmental Characteris	tics
Temperature Range	-65 °C to 165 °C

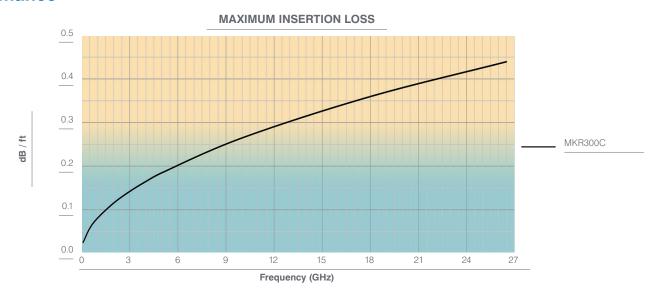
Electrical Charac	teristics		
Impedance	50 Ω		
Frequency Range	DC to 26.5 GHz		
Velocity of Propagation	81%		
Capacitance pF/ft (pF/m)	25.1 (82.4)		
Shielding Effectiveness	@ 1 GHz	>100 dB	
	@ 1 GHz	0.08 (0.25)	
	@ 10 GHz	0.27 (0.89)	
Max. Insertion Loss db/ft (dB/M)	@ 18 GHz	0.36 (1.18)	
abjit (abjivi)	@ 26.5 GHz	0.44 (1.44)	
	@ 40 GHz	-	
Phase Stability vs	@ 10 GHz	2°	
Flexure*	@ 18 GHz	3°	

^{*} Cable wrapped once around a 3 in diameter mandrel

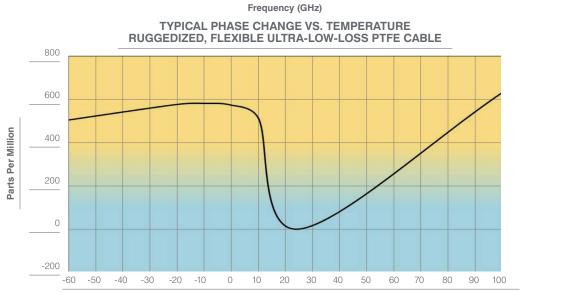


DuPont™ and NOMEX® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company.

Performance







We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Temperature °C

UTiFLEX® Thermal Vacuum Test Cable Assemblies

Thermal vacuum testing is a risk mitigation strategy utilized in some hi-rel applications, notably space equipment such as satellites. Our TVAC Test Assemblies are thermal vacuum compatible for use in TVAC chambers. These assemblies utilize high-performance, Ultra-Low-Loss UTiFLEX® Cable, and are produced to exacting space-grade standards utilizing low-outgassing materials and vented connectors.

Key Characteristics

- » Low outgassing per ASTM E-595 (<1%TML and <0.1% CVCM) temperature range: -65 °C to 165 °C (Typical, consult factory for individual types)</p>
- » Ideal phase performance due to ultra-low-loss dielectric materials
- » Superior cable mechanical stability & connector captivation techniques to address increasing thermal extremes of the space market
- » Clean-room manufacturing & real-time X-ray upon request

- » High-power configurations available. All high-power TVAC Assemblies are manufactured in a clean-room environment to full space-grade standards. Consult us for specific power/frequency requirements
- » Individually bagged to prevent post-assembly contamination
- » Vented connectors



Mechanical Characte	ristics	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Nom. Outer Diameter in (mm)		0.142 (3.61)	0.185 (4.70)	0.197 (5.00)	0.205 (5.21)	0.293 (7.44)	0.311 (7.90)
Center Conductor Type		Solid	Solid	Stranded	Solid	Stranded	Solid
Max Weight g/ft (g/m)		10.1 (33.1)	17.6 (57.7)	19.8 (65.0)	20 (65.6)	42 (137.8)	44.5 (146.0)
Static Bend Radius in (mm)		0.38 (9.65)	0.38 (9.65)	0.50 (12.70)	0.50 (12.70)	0.75 (19.05)	1.25 (31.75)
Electrical Characteris	stics	UFB142A	UFC185A	UFB197C	UFB205A	UFB293C	UFB311A
Impedance		50 Ω					
Max. Frequency		40 GHz	32 GHz	26.5 GHz	26.5 GHz	18 GHz	18 GHz
	@ 1 GHz	0.10 (0.33)	0.08 (0.26)	0.09 (0.28)	0.07 (0.23)	0.06 (0.20)	0.05 (0.16)
	@ 10 GHz	0.33 (1.08)	0.27 (0.89)	0.28 (0.93)	0.23 (0.75)	0.18 (0.59)	0.15 (0.49)
Max. Insertion Loss	@ 18 GHz	0.44 (1.44)	0.36 (1.18)	0.38 (1.26)	0.32 (1.05)	0.25 (0.82)	0.21 (0.69)
db/ft (dB/M)	(dR/M)	0.39 (1.28)	_	_			
	@ 32 GHz	0.60 (1.97)	0.49 (1.61)	_	_	_	_
	@ 40 GHz	0.68 (2.23)	_	_	_	_	_
Power Handling Watts (CW)	@ 10 GHz	175	267	296	326	570	648

Connector Options

Description	Connector P/N	TVAC CABLE P/Ns	Frequency	Max SWR (Per Connector)
SMK PLUG	20V	142	DC – 40 GHz	1.16:1 – 18 GHz, 1.22:1 – 40 GHz
SMK PLUG	20V	185	DC – 32 GHz	1.16:1 – 18 GHz, 1.22:1 – 32 GHz
SMK PLUG	20V	205	DC – 26.5 GHz	1.16:1 – 18 GHz, 1.20:1 – 26.5 GHz
PC3.5MM PLUG	00V	205	DC – 26.5 GHz	1.16:1 – 18 GHz, 1.20:1 – 26.5 GHz
SMA PLUG	30V	142, 197, 205, 293, 311	DC – 18 GHz	1.16:1 – 18 GHz
Precision N PLUG	50V	142, 197, 205, 293, 311	DC – 18 GHz	1.16:1 – 18 GHz
Precision TNC PLUG	60V	142, 197, 205, 293, 311	DC – 18 GHz	1.20:1 – 18 GHz

Part Number Designation (Example)

В	ase Part Number	Phase Matching (Optional)				
UFB14	2A-0-XXXX-20V20V TV	AM				
Where	XXXX is cable assembly length in 0.1 inch increment. Length Tolerance $=$ -0 / +0.5 inches (XXXX <= 100 inche Length Tolerance $=$ -0 / + 0.5% (XXXX >= 100 inches)					
vvnere	If absolute phase matching "AM" code. For phase-mat tolerance is not applicable.	ched assemblies, length				



We are constantly improving products. Please contact us for the latest detailed specification sheet for any individual cable.

Environmental Characteristics

Care & Handling

UTiFLEX® Cable Assemblies are designed to survive the harshest and most stringent environments, including:

- » Spaceflight
- » Airframe
- » Laboratory
- » Arctic/Desert
- » Battlefield

UTiFLEX® Cable Assemblies have tested successfully for numerous environmental requirements, some of which are listed below. After exposure to these conditions, the cable assembly did not show visible damage and the insertion loss, SWR, and connector interface dimensions remained within specified limits.

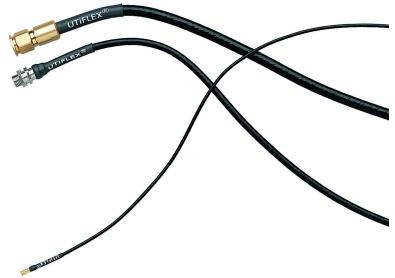
- » Thermal Shock per MIL-STD-202, Method 107, 20 cycles, -65 °C – 165 °C, or MIL-STD-810, Method 503
- » Vibration per MIL-STD-202, Method 204, Test Condition B
- » Humidity per MIL-STD-810, Method 108
- » Salt Fog per MIL-STD-810, Method 509
- » Sand & Dust per MIL-STD-810, Method 510
- » Stress Crack Resistance per MIL-DTL-17, Paragraph 4.8.17
- » Cold Bend per MIL-DTL-17, Paragraph 4.8.19
- » Chemical Resistance
- JP-4 and JP-5 fuels
- Hydraulic fluid
- Lubricating oil
- Coolants of fluorocarbon, silicon, silicate ester, & glycol families
- » Flammability per 14 CFR Part 25

Our in-house test capabilities include:

- » Mechanical
- » Visual
- » Temperature
- » Thermal Shock
- » Humidity
- » Real-time X-ray
- » RF shielding
- » Dynamic Flexing
- » Vacuum
- » Fully Equipped Microwave Test Lab for Frequencies up to 67 GHz



Mode stir RF-Shielding testing per IEC Standard 61000-4-21 Annex F



General Instructions

UTiFLEX® Microwave Cable Assemblies are precision components that require proper use, routine inspection, and periodic cleaning of the connectors to maintain their reliable performance. Such care will increase the life of the assembly and all associated test equipment, as well as ensure more accurate and reliable measurements. Failure to observe these guidelines can result in inaccurate test data or permanent damage to both the assembly and other equipment. In addition to these instructions, an excellent resource for proper care and handling is the archived Hewlett Packard Application Note 326, "Coaxial Systems: Principles of Microwave Connector Care."

Cable Accessory Handling

- » Always observe specified cable minimum bend radius, especially at the ends of the connector strain-reliefs where excessive stress may not be obvious. Failure to do so may result in permanent cable performance degradation.
- » Our cables are designed to withstand heavy use, but avoid pinching or crushing the cable, and do not drop heavy objects on the cable.
- » Never pull the cable when connected, or use it to support any additional weight.
- » Maintain a clean and dry test environment whenever possible. Foreign particles or chemicals can damage interconnects and should be avoided/prevented whenever possible.

Connector Handling

- Periodically (ideally before every critical test), inspect all connector interfaces. If necessary, clean out the connector interface by first blowing with compressed air. If contamination remains, use a cotton swab slightly moistened with isopropyl alcohol to remove impurities, then allow to dry before testing. If any part of a connector interface becomes damaged, the connector should be replaced to prevent permanent damage to other components.
- » Mechanically inspect all connector interfaces using a calibrated gage to ensure that the interface is in compliance with its controlling standard.
- » Always align connector centerlines before attempting to mate. Take care to perform this step properly as any required play in the coupling nut may allow the threads to mate without proper center contact insertion. This could damage or destroy critical connector components.
- When threading male coupling nuts, ensure that the female component remains stationary while threading the male coupling nut onto the threads of the mating interface. Otherwise, unnecessary wear will occur on both connectors causing degradation of measurements.
- » Always tighten connectors to the required torque using only the correct and properly calibrated torque wrench. Make sure the wrench is held perpendicular to the connector centerline, as tilting tools or connector components will cause damage. Tighten slowly to ensure that the ratchet mechanism on the wrench engages at the true torque value. For knurled nuts, finger-tighten only.
- When nearing full mate, apply a backing wrench to the connector's wrench flat to prevent any twisting or turning of the connector and/or cable.



UTiFLEX® Cable Assemblies Part Number

Applications Engineering

Our applications engineering staff is available for technical support in the design, utilization, testing, and production of any UTiFLEX® Cable Assembly.

Prototype Capability

Samples can be manufactured for specific applications and supplied to you promptly. If new connector or cable designs are required, our experienced staff can offer a quick turnaround.

Qualification Testing

We can economically perform all qualification testing and document required testing procedures.

Program Management

We have participated in many large military and commercial programs. We maintain complete program management capability necessary to successfully complete development and production of projects of any size.

Warranty

All UTiFLEX® cable assemblies have a limited one-year warranty subject to our review.

How to Order

Please order by UTiFLEX® part number (see page 25) and/ or drawing number, adding any special requirements. Your order should include the length required, connector type, and frequency range. Our webstore is the quickest way to order and receive custom configured test cables.

Where to Order

Amphenol CIT 206 Jones Boulevard Pottstown, PA 19464-3465 Phone: 610.495.0110

E-mail: Pottstown.Sales@CarlislelT.com

Web: Amphenol-CIT.com

Fax: 610.495.6656

Terms

Formal price quotations remain in effect for 30 days unless otherwise specified on quotation. Terms of payment are Net 30 days and subject to credit approval.

Shipments

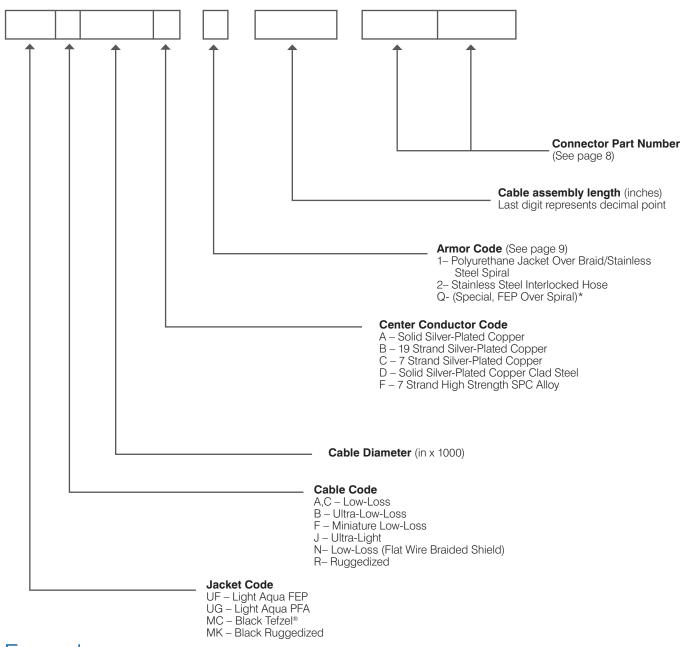
Unless specific instructions accompany the order, shipment is made FOB Pottstown, PA. We will use our judgment as to the best method of shipment. We reserve the right to ship COD or upon receipt of advance payment. All claims of shortages must be made within 10 days of receipt of material.

Return Policy

Please contact us for an RMA number before returning product. The RMA should be referenced on the packing container and all associated paperwork.

Additional Information

Please visit our website at Amphenol-CIT.com.



Examples

UFA210A-0-0360-300300

FEP jacketed, low-loss, 0.210 in diameter cable, solid silver-plated copper center conductor, no armor, 36-in long, SMA plug connectors on each end.

UFB293C-2-0105-504310

FEP jacketed, ultra-low-loss, 0.293 in diameter cable, 7 strand silver-plated copper center conductor, stainless steel interlocked hose armor, 10.5-in long, precision N plug by SMA jack connectors.

DuPont™ and Tefzel® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company.

^{*}Contact us for more information.

We Are Interconnect.

At Amphenol CIT, we do more than make interconnect technologies for a spectrum of industries. We deliver the critical connections and products that make amazing performances possible.



Key Continuous Improvement Efforts

- » Employee Engagement
- » Policy Deployment
- » Value Transition Planning
- » Managing for Daily Improvement
- » Enterprise-wide Lean Sigma
- » Variation Reduction
- » Supply Chain Excellence
- » Engineering Excellence

Our Family of Brands



























Global Manufacturing. Local Support.

Wherever you are, so are we. With manufacturing centers around the globe, our highly qualified team is up to any challenge. Our extensive worldwide manufacturing capabilities, coupled with end-to-end local project management and engineering support, allow us to design, build, test, and certify your product in-house, saving you the time and hassle of managing multiple vendors.



At its core, CIS functions as our universal compass, fostering a shared language and transparent methodologies. It provides the framework to set the course for progress and equips us with actionable metrics to measure our journey. With CIS, we manage improvement systematically, ensuring timely resolution of challenges and nurturing a culture of stewardship and sustainability.

In essence, CIS embodies our ethos of relentless improvement, offering the structure and tools necessary to navigate the complexities of our evolving landscape while remaining true to our core values.

Key Sustainability Efforts

- » **Sustainability Initiatives:** Targeting waste and emission reductions for Amphenol CIT, customers, and the environment.
- » ISO 14001 Compliance: Adhering to environmental standards, identifying and reducing waste and emissions.
- » ISO 50001 Energy Management: Optimizing energy usage, transitioning to greener energy sources, and identifying energy conservation measures.
- » Reduce, Recycle, Reuse: Implementing strategies to minimize waste and promote resource conservation.









HEADQUARTERS

100 Tensolite Drive

United States

1 (800) 458-9960

St. Augustine, FL 32092

FACILITIES CERTIFICATIONS









Visit our website to view certifications listed by site.

PRODUCT CERTIFICATIONS







